

说明:

- 电镀结合剂
- 涂单层粒度砂
- 大排屑槽防止堵塞

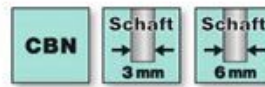
应用:

- 金刚石:**
- 适用于加工玻璃纤维或碳纤维增强的热固性塑料, 硬质合金, 铁素体, 硅, 石墨等
 - 切屑速度: 干磨 8-18 m/s, 湿磨 15-30 m/s

CBN:

- 适用于加工高速钢。工具钢, 高速钢, 耐高温材料
- 切屑速度: 干磨 15-30 m/s, 湿磨 20-45 m/s

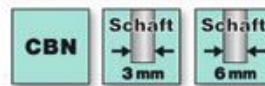
*非分段柄



453030 CBN磨头 圆柱形 粒度 B126 中

| 头部DxT mm | 453030 (RG 4578) | L ₁ mm | 柄 SxL ₂ mm |
|-------------|---------------------|----------------------|--------------------------|
| 1,0x4 | ● | 9 | 3x36 |
| 1,4x4 | ● | 9 | 3x36 |
| 2,0x4 | ● | 10 | 3x36 |
| 3,0x4 | ● | 19 | 3x36 |
| 4,0x5* | ● | - | 3x45 |

| 头部DxT mm | 453030 (RG 4578) | L ₁ mm | 柄 SxL ₂ mm |
|-------------|---------------------|----------------------|--------------------------|
| 5,0x5* | ● | - | 3x45 |
| 6,0x6 | ● | 19 | 6x54 |
| 8,0x8* | ● | - | 6x52 |
| 10,0x8* | ● | - | 6x52 |
| 12,0x8* | ● | - | 6x52 |



453040 CBN磨头球形 粒度 B126 中

| 头部直径 mm | 453040 (RG 4578) | L ₁ mm | 柄 SxL ₂ mm |
|------------|---------------------|----------------------|--------------------------|
| 1,0 | ● | 10 | 3x44 |
| 2,0 | ● | 8 | 3x43 |
| 3,0 | ● | 6 | 3x42 |
| 4,0 | ● | 5 | 3x41 |

| 头部直径 mm | 453040 (RG 4578) | L ₁ mm | 柄 SxL ₂ mm |
|------------|---------------------|----------------------|--------------------------|
| 5,0 | ● | 2 | 3x40 |
| 6,0* | ● | - | 3x39 |
| 8,0 | ● | 10 | 6x52 |
| - | - | - | - |



454030 金刚石磨头 圆柱形 粒度 D126 中

| 头部DxT mm | 454030 (RG 4578) | L ₁ mm | 柄 SxL ₂ mm |
|-------------|---------------------|----------------------|--------------------------|
| 1,0x4 | ● | 9 | 3x36 |
| 1,4x4 | ● | 9 | 3x36 |
| 1,6x4 | ● | 10 | 3x36 |
| 2,0x4 | ● | 10 | 3x36 |
| 2,4x4 | ● | 14 | 3x36 |
| 3,0x4 | ● | 19 | 3x36 |

| 头部DxT mm | 454030 (RG 4578) | L ₁ mm | 柄 SxL ₂ mm |
|-------------|---------------------|----------------------|--------------------------|
| 4,0x5* | ● | - | 3x45 |
| 5,0x5* | ● | - | 3x45 |
| 6,0x6 | ● | 19 | 6x54 |
| 8,0x8* | ● | - | 6x52 |
| 10,0x8* | ● | - | 6x52 |
| 12,0x8* | ● | - | 6x52 |



454060 金刚石磨头 圆球型 粒度 D126 中

| 头部直径 mm | 454060 (RG 4578) | L ₁ mm | 柄 SxL ₂ mm |
|------------|---------------------|----------------------|--------------------------|
| 1,0 | ● | 10 | 3x44 |
| 2,0 | ● | 8 | 3x43 |
| 3,0 | ● | 6 | 3x42 |
| 4,0 | ● | 5 | 3x41 |

| 头部直径 mm | 454060 (RG 4578) | L ₁ mm | 柄 SxL ₂ mm |
|------------|---------------------|----------------------|--------------------------|
| 5,0 | ● | 2 | 3x40 |
| 6,0* | ● | - | 3x39 |
| 8,0 | ● | 10 | 6x52 |
| 10,0 | ● | 5 | 6x50 |