

高速钢凸半圆铣刀

PRECITOOL
PRÄZISIONSWERKZEUGE

	P N/mm ²	K HB
156800	<850	<240
vc = m/min.		
156800	26-30	17-25

HSS

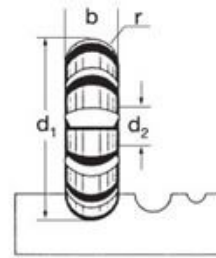
DIN
856

Nut nach
DIN
138

技术说明:
- 直齿
- 径向铲磨
- 8° 前角.

156800 PRECITOOL, 高速钢, 凸形

r mm	156800 (RG 1500)	d ₁ mm	b mm	d ₂ mm	Z	fz mm/齿
1,0	●	50	2	16,0	14	0,080-0,088
1,6	●	50	3,2	16,0	14	0,080-0,088
2,0	●	50	4	16,0	12	0,080-0,088
2,5	●	63	5	22,0	12	0,100-0,111
3,0	○	63	6	22,0	12	0,100-0,111
4,0	●	63	8	22,0	12	0,100-0,111
5,0	●	63	10	22,0	12	0,100-0,111
6,0	○	80	12	27,0	12	0,120-0,132
8,0	○	80	16	27,0	12	0,120-0,132



高速钢凹半圆铣刀

PRECITOOL
PRÄZISIONSWERKZEUGE

	P N/mm ²	K HB
156850	<850	<240
vc = m/min.		
156850	26-30	17-25

HSS

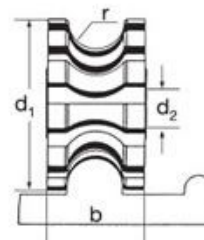
DIN
855 A

Nut nach
DIN
138

技术说明:
- 直齿
- 径向铲磨
- 8° 前角

156850 PRECITOOL, 高速钢, 凹形

r mm	156850 (RG 1500)	d ₁ mm	b mm	d ₂ mm	Z	fz mm/齿
1,0	○	50	6	16,0	14	0,080-0,088
2,0	○	50	9	16,0	12	0,080-0,088
2,5	○	63	10	22,0	12	0,100-0,110
3,0	●	63	12	22,0	12	0,100-0,110
4,0	○	63	16	22,0	12	0,100-0,110
5,0	●	63	20	22,0	12	0,100-0,110
6,0	○	80	24	27,0	12	0,120-0,132
8,0	○	80	32	27,0	-	0,120-0,132



高速钢仿齿形铣刀 (渐开线-齿型铣刀)

PRECITOOL
PRÄZISIONSWERKZEUGE

	P N/mm ²	M N/mm ²	K HB
156960	<1200	<750	<250

HSS

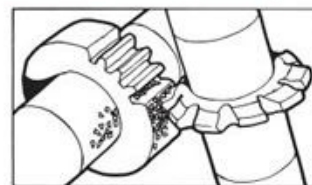
DIN
6513

Profil
DIN
3972

技术说明:
- 铲磨
- 端面压力角 20°

应用:
根据模件铣齿轮端面

订购举例: 159660 2,0/2
(模件铣刀 2,0 和齿数14-16)



Fräser	Nr.	1	2	3	4	5	6	7	8
Für Zahnzahl		12-13	14-16	17-20	21-25	26-34	35-54	55-134	135-Zahnstange

156960 PRECITOOL, 高速钢, 单独

模件/铣刀号码	156960 (RG 1500)	d ₁ mm	d ₂ mm	模件/铣刀号码	156960 (RG 1500)	d ₁ mm	d ₂ mm
0,5/1 - 0,5/8	●	40,0	16,0	2,5/1 - 2,5/8	○	65,0	22,0
1,0/1 - 1,0/8	○	50,0	16,0	3,0/1 - 3,0/8	○	70,0	27,0
1,5/1 - 1,5/8	○	60,0	22,0	3,5/1 - 3,5/8	○	75,0	27,0
2,0/1 - 2,0/8	●	60,0	22,0	4,0/1 - 4,0/8	○	80,0	27,0