

## HSS-Co机用丝锥

PRECITOOL  
PRÄZISIONSWERKZEUGE

	P	N
	N/mm <sup>2</sup>	N/mm <sup>2</sup>
132475	<1200	铝 <600
vc = m/min.		
132475	4-8	15-30



### 132475 PRECITOOL, HSS-Co, TiCN涂层

d <sub>1</sub> mm	132475 (RG 1304)	P	l <sub>1</sub> mm	l <sub>2</sub> mm	l <sub>4</sub> mm	d <sub>2</sub> mm	a mm	l <sub>3</sub> mm	钻芯孔-Ø mm
M3	●	0,50	56	9	18	3,5	2,7	6	2,50
M4	●	0,70	63	12	21	4,5	3,4	6	3,30
M5	●	0,80	70	13	25	6,0	4,9	8	4,20
M6	●	1,00	80	15	30	6,0	4,9	8	5,00
M8	●	1,25	90	18	35	8,0	6,2	9	6,80
M10	●	1,50	100	20	39	10,0	8,0	11	8,50
M12	●	1,75	110	23	—	9,0	7,0	10	10,20
M14	○	2,00	110	25	—	11,0	9,0	12	12,00
M16	●	2,00	110	25	—	12,0	9,0	12	14,00
M20	○	2,50	140	30	—	16,0	12,0	15	17,50



## HSS-Co机用丝锥, 左螺纹

PRECITOOL  
PRÄZISIONSWERKZEUGE

	P	N
	N/mm <sup>2</sup>	N/mm <sup>2</sup>
132950	<850	铝 <600 锌
vc = m/min.		
132950	6-15	14-20 10-12



### 132950 PRECITOOL, HSS-Co, ST涂层, 左向

d <sub>1</sub> mm	132950 (RG 1304)	P	l <sub>1</sub> mm	l <sub>2</sub> mm	l <sub>4</sub> mm	d <sub>2</sub> mm	a mm	l <sub>3</sub> mm	钻芯孔-Ø mm
M3LH	●	0,50	56	9	18	3,5	2,7	6	2,50
M4LH	●	0,70	63	12	21	4,5	3,4	6	3,30
M5LH	●	0,80	70	13	25	6,0	4,9	8	4,20
M6LH	●	1,00	80	15	30	6,0	4,9	8	5,00
M8LH	●	1,25	90	18	35	8,0	6,2	9	6,80
M10LH	●	1,50	100	20	39	10,0	8,0	11	8,50
M12LH	●	1,75	110	23	—	9,0	7,0	10	10,20
M16LH	●	2,00	110	25	—	12,0	9,0	12	14,00



## HSS-Co机用丝锥

PRECITOOL  
PRÄZISIONSWERKZEUGE

	P
	N/mm <sup>2</sup>
132970	<850
vc = m/min.	
132970	6-15

应用:  
适用于高强度材料

公差范围: ISO 3 (6G)  
适用于带电镀保护层的螺纹



### 132970 PRECITOOL, HSS-Co, ST涂层

d <sub>1</sub> mm	132970 (RG 1304)	P	l <sub>1</sub> mm	l <sub>2</sub> mm	l <sub>4</sub> mm	d <sub>2</sub> mm	a mm	l <sub>3</sub> mm	钻芯孔-Ø mm
M3	●	0,50	56	9	18	3,5	2,7	6	2,50
M4	●	0,70	63	12	21	4,5	3,4	6	3,30
M5	●	0,80	70	13	25	6,0	4,9	8	4,20
M6	●	1,00	80	15	30	6,0	4,9	8	5,00
M8	●	1,25	90	18	35	8,0	6,2	9	6,80
M10	●	1,50	100	20	39	10,0	8,0	11	8,50
M12	●	1,75	110	23	—	9,0	7,0	10	10,20
M16	●	2,00	110	25	—	12,0	9,0	12	14,00
M20	●	2,50	140	30	—	16,0	12,0	15	17,50

